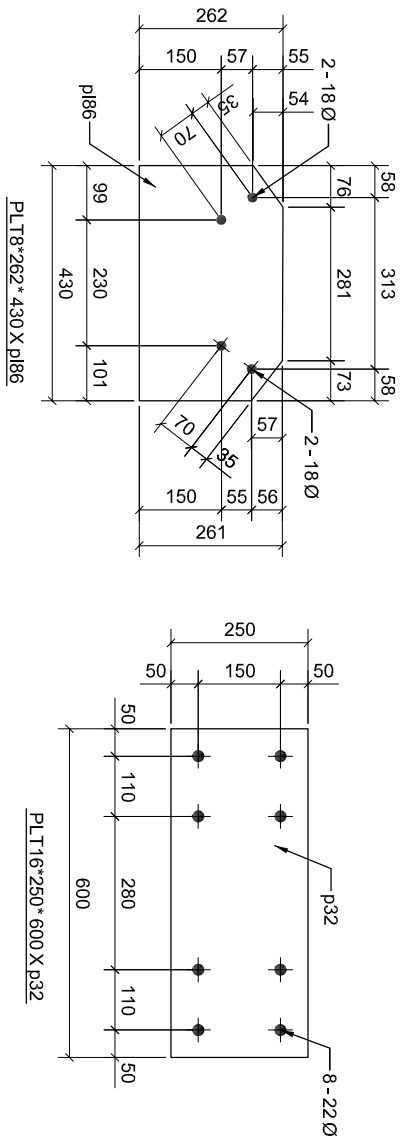
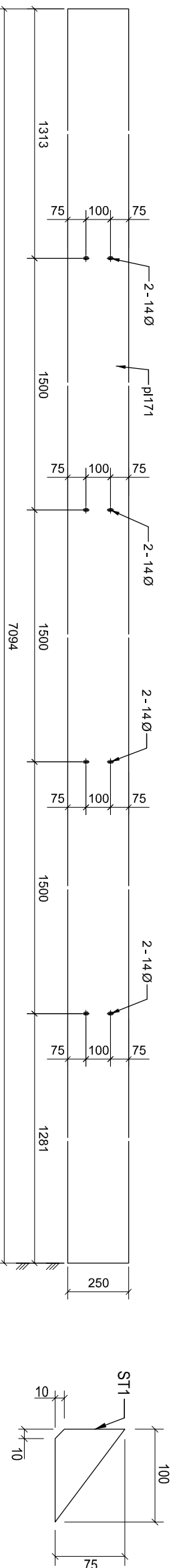
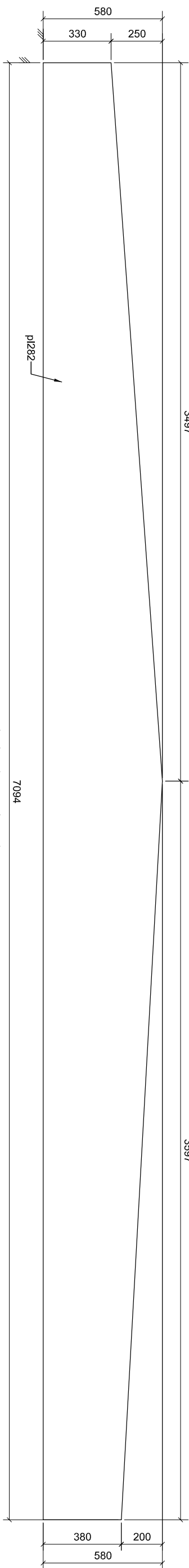
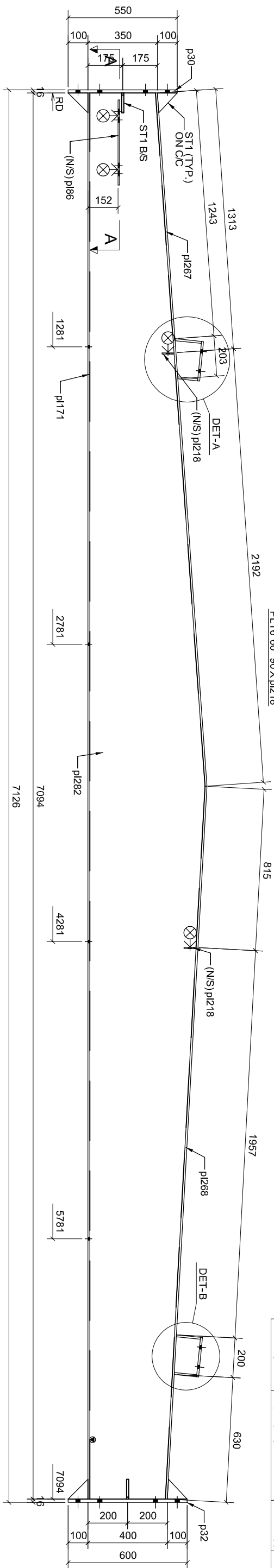
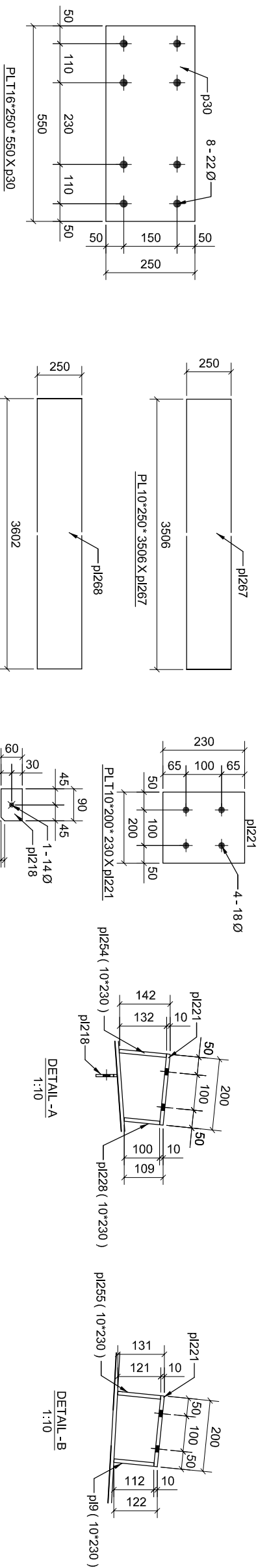
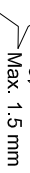


SHOP MATERIAL LIST FOR 1 ASSEMBLY				
MARK	SIZE	LENGTH MM	Total Qty.	
R31 - p30	PLT16*250	550	1	1
	p32	PLT16*250	600	1
	p19	PLT10*113	230	1
	p186	PLT18*262	430	1
	p171	PL10*250	7094	1
	p1218	PLT16*60	90	2
	p1221	PLT10*200	230	2
	p1228	PLT10*100	230	1
	p1254	PLT10*133	230	1
	p1255	PLT10*121	230	1
	p1267	PL10*250	3506	1
	p1268	PL10*250	3602	1
	p1282	PLT10*580	7094	1
	ST11	PLT10*75	100	8



WELDING NOTATION UNLESS NOTED OTHERWISE 		2011	DATE	NAME			
		DRAWN					
		CHKD					
		APPD					
		SCALE :					
TITLE : NAVSAN GLASS LTD. RAFTER							
DRG NO : [R.31]-(GRID- 17)		REV.	A				
REF. DRG NO :					SHEET : 1 / 1		
UNLESS SPECIFIED GENERAL TOLERANCE: IS - 1852 / 7215							

NOTES:
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MM.
TOLERANCE FOR ALL ATTACHED COMPONENTS & C/D SHALL BE K 1mm.
TOLERANCE OVERALL LENGTH OF COLUMN & RAFTER K 2mm.