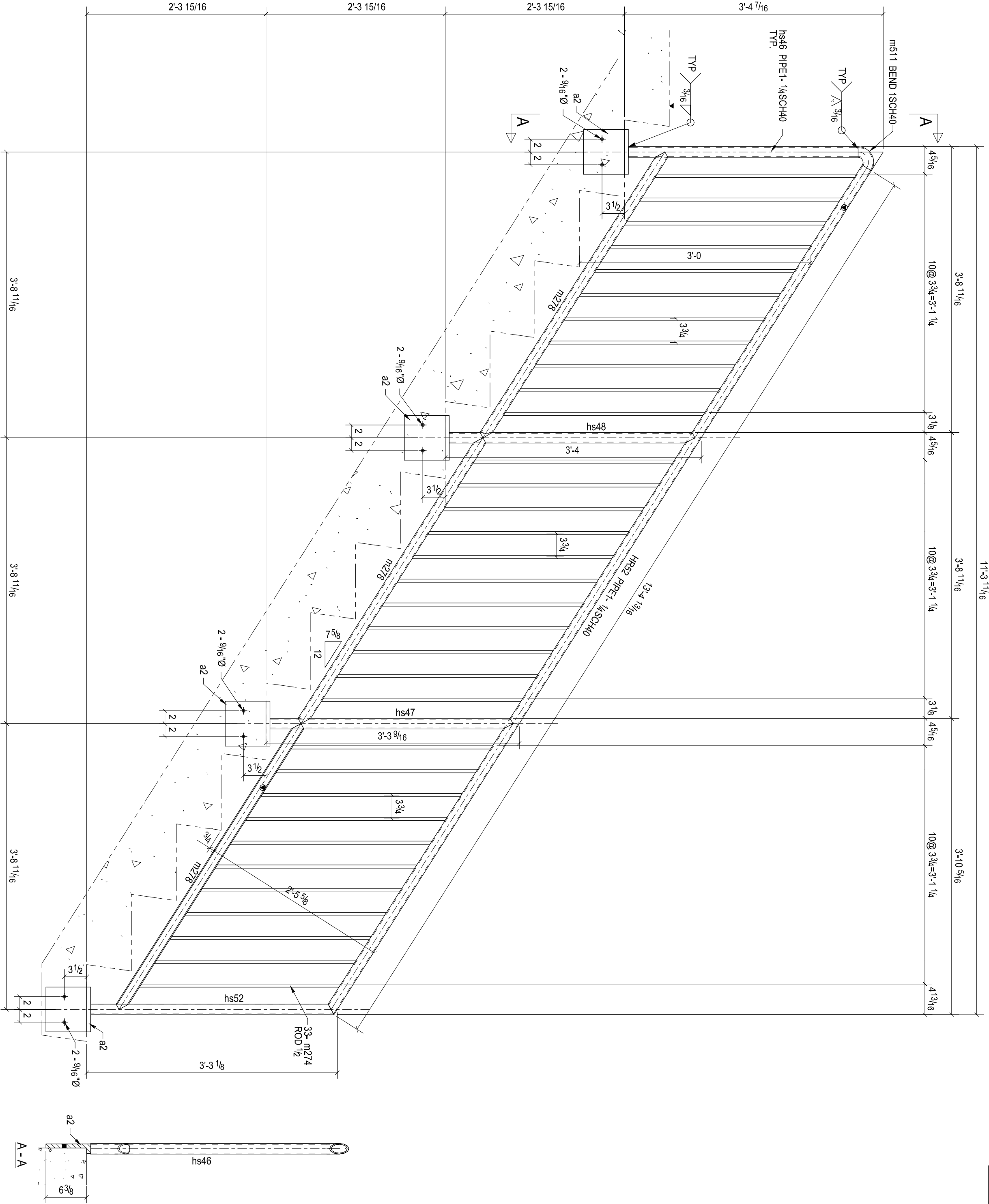


BILL OF MATERIAL							
SHIP	MARK	NO PCS	DESCRIPTION	LENGTH	PIECE MARK	GRADE	REMARKS
1	HR52	1	PIPE 1-1/4SCH40	13-0.38"		A53	
		4	L7X1-1/2X5/8	0-7"	a2	A36	
		1	PIPE 1-1/4SCH40	2-11 7/8"	hs46	A53	
		1	PIPE 1-1/4SCH40	3-1 15/16"	hs47	A53	
		1	PIPE 1-1/4SCH40	3-2 3/8"	hs48	A53	
		1	PIPE 1-1/4SCH40	3-2"	hs52	A53	
		33	ROD 1/2"	2-7 1/2"	m274	A36	
		3	PIPE 1-1/4SCH40	4-4 7/8"	m278	A53	
		1	BEND 1/4SCH40	-	m501	A53	



REF. DRG. -
S2.1 TO S2.10

SHOP NOTE:-
1. ALL WELDS SHOULD BE SMOOTH.
2. EASE ALL SHARP EDGES.

0	REV	DESCRIPTION	DATE	DWN	CHK
GENERAL NOTES					
MATERIAL : AS SHOWN BOM					
HOLES : - 3/4"		DIA. UN.	CONNS. :	ASTM A325	
SURFACE PREP :		SSPC-SP10			
AND PAINT :		ONE COAT OF SHOP PRIMER UN.O. (CHEMBUILD Series 135)			
DESCRIPTION:		GUARDRAIL			
PROJECT NAME		625 West Division Street			
LOCATION		CHICAGO, ILLINOIS			
DRAWN BY					
		DRAWING FILE	DATE		
		MODIFY:	DATE		
		CREED BY	DATE		
		JOB NO.	DRG. No.		
		HR52	REV		0

ONE - RAIL - HR52